



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**\*79357\***

Wednesday, January 25, 2012 12:25:18 PM

**\*N900040100\***

Setup Start \*NS1\*

Stop \*NS2\*

**Start Date:** 1/25/2012      **Start Qty:** 6.00

**\*6\***

**Cust Item ID:**

**Required Date:** 2/3/2012      **Req'd Qty:** 6.00

\*6\*

**Customer:**

**Reference:**

Run Start \*NR1\*

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Stop \*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

[illegible]

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**Work Order ID 79357****\*79357\***

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Wednesday, January 25, 2012 12:25:18 PM

Item ID: D2329

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Label Plate

Start Date: 1/25/2012 Start Qty: 6.00

**\*6\***

Cust Item ID:

Required Date: 2/3/2012 Req'd Qty: 6.00

**\*6\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							
<b>*160*</b>									
QC	Memo	0.00							
Quality Control									

12/6/27

ME  
12-06-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

Page 1

Wednesday, January 25, 2012 12:25:22 PM

Work Order ID: 79357

**\*79357\***

Parent Item: D2329

**\*D2329\***

Parent Item Name: Label Plate

Start Date: 1/25/2012

Required Date: 2/3/2012

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP A99.11.02New IssueEC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S20GA		Purchased				100	sf	164.5165	1.0139	6.403579			

**\*M304S20GA\***

304/316 .040 Sheet

\*\*

Jm 12-6-15

Location

Loc Qty

Loc Code

MAT020

164.5165

116623

0.2

117933

27.3442

118400

25.6723

118964

36.5

119346

74.8

121901

121901

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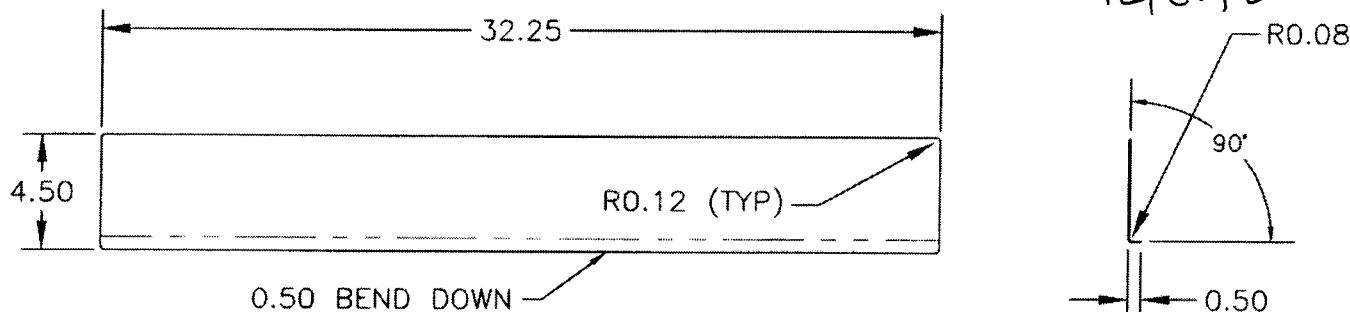
QA COPY ISSUED

19.10.12 K.E.

DESIGN		DRAWN BY		DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	
CHECKED <i>KE</i>	APPROVED <i>KE</i>	DRAWING NO. D2329		SHEET 1 OF 1 (REV. B)	
DATE 99.09.21		TITLE LABEL PLATE		SCALE 1:7	
A	98.03.18	NEW ISSUE			
B	99.09.21	ADDED BEND			

SHOPEX  
REPAIRS  
ENGINEERING  
UNION, CHICAGO, ILL.

79357 M.C.J.  
12/01/25



D2329 FLAT PATTERN

00 10.04  
CP 10.04

MATERIAL: AISI 304/316 SS 0.040 THICK (20 GAUGE)  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
ALL DIMENSIONS ARE IN INCHES

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